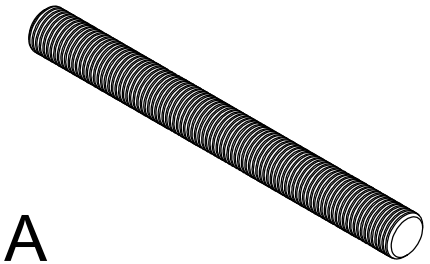
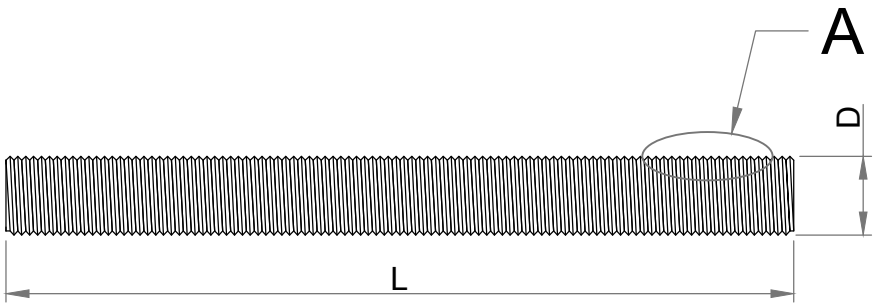
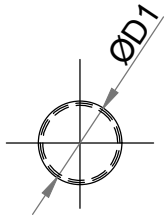
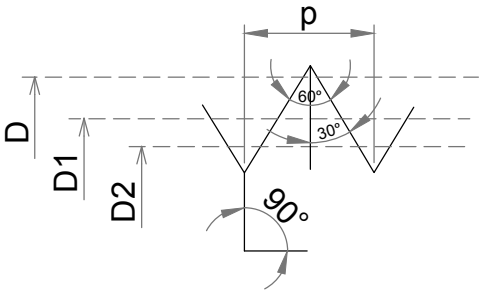
| Parameters | Symbol | Minimum | Maximum |
|---|---|---|---|
| | | | |
| Total Length | L | 228.60 | 231.60 |
| Threading Length | l | F.T | F.T |
| Major diameter | D | 27.41 | 28.52 |
| Pitch diameter | D1 | 26.28 | 26.46 |
| Minor diameter | D2 | 24.63 | - |
| Chamfer | u | 0.00 | 6.00 |
| Thread per Inch | TPI | 8 UNC | |






'A' Enlarge View

| | |
|---|---|
| Dimension as per | B 18.1.1 |
| Chemical & Mechanical properties as per | ASTM A193 |
| Thread tolerance class (C) | 2A |
| Grade | B7 |
| Weight | 0.96403 kg/piece |

| Drawing Number | SIZE | TITLE | | | |
|---|---|---|---|---|---|
| KE-BASE-2200-00158-B18.1.1-A193-B7-1.1/8x9 | 1.1/8"x9" | Stud Bolt | Approved By Kapil Aggarwal CEO-MD | Drawn By Pankaj Kumar (Sr. QC Manager) | Checked BY Approved By Santosh Kumar |

| AMMENDMENT | | | Date - 19.07.2018 | | DIMENSIONS ARE IN MILLIMETERS |
|---|---|---|---|---|---|
| DETAILS | REVISION | DATE | **Big Bolt Nut** | APPROVED | **ROLL FAST** |
| | | | FASTENERS FOR WIND ENERGY | | STAINLESS STEEL BOLTS |
| REMOVE SHARP EDGES & BURRS | SHEET SIZE A4 | SCALE NTS | ANCHOR BOLTS & FOUNDATION BOLTS | | HIGH TENSILE BOLTS |
| | | | | | PRECISION TURNED COMPONENTS |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