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1 2 3 4 5

All Dimension is in mm

A A

B B

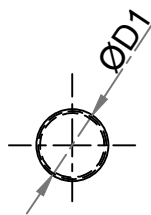
C C

D D

E E

F F

G G



'A' Enlarge View

Fully Threaded Stud Bolt As per ASTM A193 1"x4"

Parameters	Symbol	Minimum	Maximum	Drawing No.- KE-BASE-2200-00117-B18.1.1-A193-B7-1x4		
				Dimension as per		B18.1.1
Total Length	L	101.60	104.60	Chemical & Mechanical properties as per		ASTM A193
Threading Length	I	F.T	F.T	Grade		B7
Major diameter	D	24.96	25.35	Title		Stud Bolt
Pitch diameter	D1	23.11	23.29	Size	1"x4"	Status- <b>Approved</b>
Minor diameter	D2	21.45	-	Dated	13.06.2018	Proj.
Chamfer	u	0.00	6.00	Mass/Weight	0.34165 kg/piece	
Thread per Inch	TPI	8 UNC				
Thread tolerance class	C	2A				
Amendment				Drawn By	Checked By	Approved By
Details	Revision No.	Dated	Authorised by	Pankaj Kumar (Ass. QC Manager)	Santosh Kumar (Plant Head-GM)	Kapil Aggarwal CEO-MD
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