

A		B		C	D	E	F	
Parameters		Symbol	Minimum	Maximum				
1	Total Length	L	304.80	307.80				
	Threading Length	l	F.T	F.T				
	Major diameter	D	37.66	38.04				
	Pitch diameter	D1	35.80	35.98				
	Minor diameter	D2	34.15	-				
	Chamfer	u	0.00	8.00				
	Thread per Inch	TPI	8 UNC					
2								
3								
4	Dimension as per		B 18.1.1					
	Chemical & Mechanical properties as per		ASTM A193					
	Thread tolerance class (C)		2A					
4	Grade		B16					
	Weight		2.34095 kg/piece					
Drawing Number				SIZE	TITLE			
KE-BASE-2200-00239-B18.1.1-A193-B16-1.1/2x12				1.1/2"x12"	Stud Bolt			
AMMENDMENT			Date - 02.08.2018		DIMENSIONS ARE IN MILLIMETERS			
DETAILS		REVISION	DATE		Approved By			
					Kapil Aggarwal CEO-MD			
					Drawn By			
					Pankaj Kumar (Sr. QC Manager)			
					Checked BY			
					Santosh Kumar			
5	REMOVE SHARP EDGES & BURRS		SHEET SIZE	SCALE	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com			
			A4	NTS				
		Big Bolt Nut		<div style="border: 2px solid green; padding: 5px; display: inline-block;"> APPROVED </div>				
		FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS					ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	
A		B		C	D	E	F	