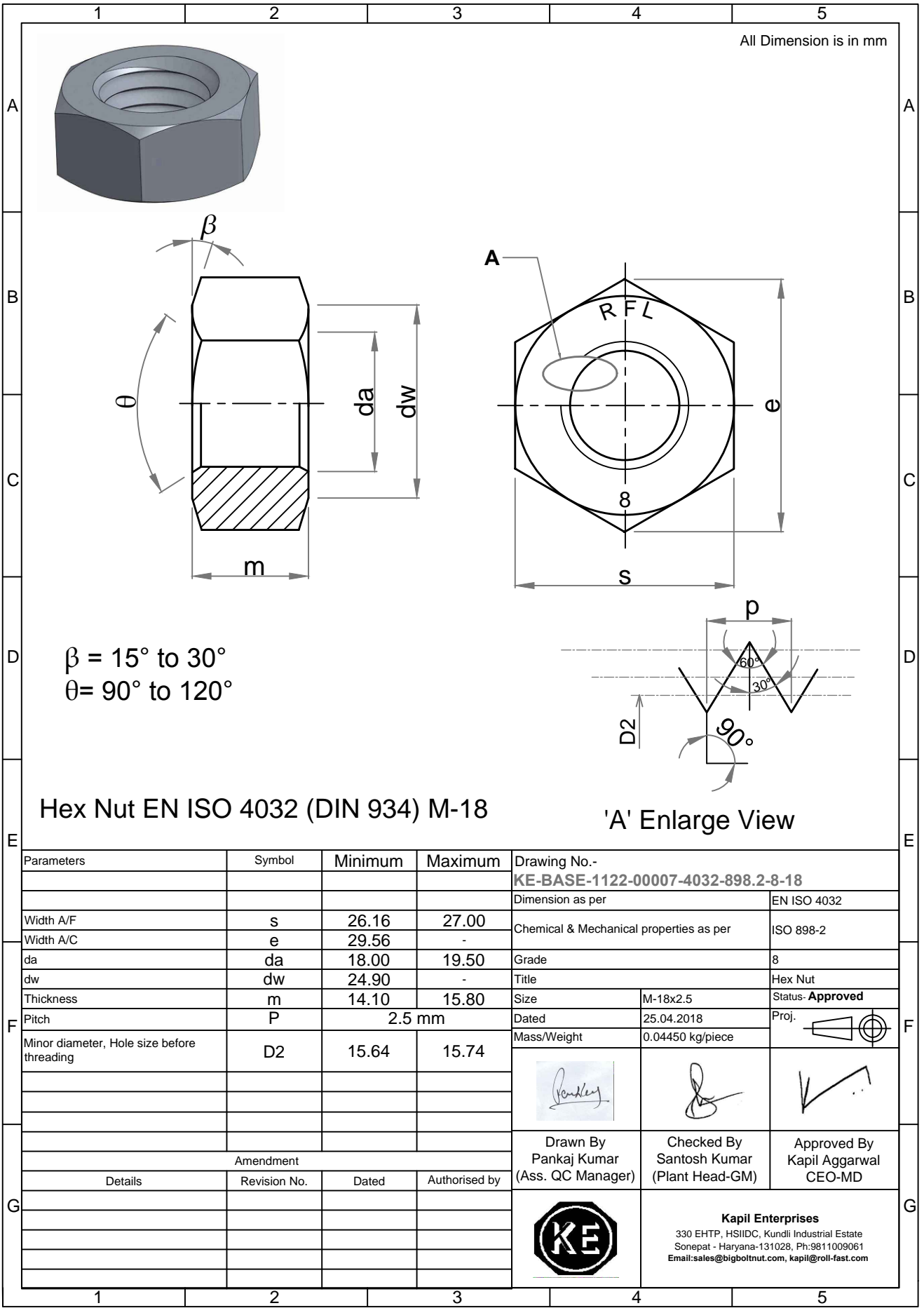


Note: This Drawing is the property of Kapil Enterprises-Kundli, and must not be copied or reproduced without permission or Written authorisation by Kapil Enterprises-Kundli



All Dimension is in mm

$\beta = 15^\circ \text{ to } 30^\circ$
 $\theta = 90^\circ \text{ to } 120^\circ$

Hex Nut EN ISO 4032 (DIN 934) M-18

'A' Enlarge View

Parameters	Symbol	Minimum	Maximum
Width A/F	s	26.16	27.00
Width A/C	e	29.56	-
da	da	18.00	19.50
dw	dw	24.90	-
Thickness	m	14.10	15.80
Pitch	P	2.5 mm	
Minor diameter, Hole size before threading	D2	15.64	15.74
Amendment			
Details	Revision No.	Dated	Authorised by

Drawing No.- KE-BASE-1122-00007-4032-898.2-8-18		
Dimension as per		EN ISO 4032
Chemical & Mechanical properties as per		ISO 898-2
Grade		8
Title		Hex Nut
Size	M-18x2.5	Status- Approved
Dated	25.04.2018	Proj.
Mass/Weight	0.04450 kg/piece	
Drawn By Pankaj Kumar (Ass. QC Manager)	Checked By Santosh Kumar (Plant Head-GM)	Approved By Kapil Aggarwal CEO-MD
Kapil Enterprises 330 EHTP, HSIIDC, Kundli Industrial Estate Sonapat - Haryana-131028, Ph:9811009061 Email:sales@bigboltnut.com, kapil@roll-fast.com		