

A		B		C	D	E	F
Parameters		Symbol	Minimum	Maximum			
1	Total Length	L	228.60	231.60			
	Threading Length	l	F.T	F.T			
	Major diameter	D	34.3900	34.8700			
	Pitch diameter	D1	32.6200	32.8100			
	Minor diameter	D2	30.9700	-			
	Chamfer	u	0.00	7.00			
	Thread per Inch	TPI	8 UNC				
2							
3							
4	Dimension as per		B 18.1.1				
	Chemical & Mechanical properties as per		ASTM A193				
	Thread tolerance class (C)		2A				
4	Grade		L7M				
	Weight		1.44250 kg/piece				
Drawing Number				SIZE	TITLE		
KE-BASE-2200-00208-B18.1.1-A193-L7M-1.3/8x9				1.3/8"x9"	Stud Bolt		
AMMENDMENT			Date - 24.07.2018		DIMENSIONS ARE IN MILLIMETERS		
DETAILS		REVISION	DATE		Approved By		Checked BY
					Kapil Aggarwal CEO-MD		Santosh Kumar
					Drawn By		Approved By
					Pankaj Kumar (Sr. QC Manager)		Santosh Kumar
5	REMOVE SHARP EDGES & BURRS		FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS		KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com
SHEET SIZE		SCALE					
A4		NTS					
A		B		C	D	E	F