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All Dimension is in mm



Note:

- a.  $\beta = 15^\circ$  to  $30^\circ$
- b. Point shall be chamfered on for threads  $< M4$  may be as-rolled (sheared end) in accordance with ISO 4753.
- c. Incomplete thread  $\mu < 2P$ .
- d. Reference datum for  $d_w$ .
- e. Maximum underhead fillet.



### Hex Bolt DIN EN 14399-4 M-45x280

'X' Enlarge View

Parameters	Symbol	Minimum	Maximum
Raw material diameter	D	45.50	46.50
Head thickness	k	26.95	29.05
Width A/F	s	73.10	75.00
Width A/C	e	82.60	-
Shank diameter	ds	44.00	46.00
Major diameter	D	44.44	44.94
Pitch diameter	D1	41.78	42.01
Minor diameter	D2	-	40.07
Threading length	(b)	76.00	84.50
Shank length	ls	190.50	-
Total Shank length	lg	-	204.00
Total length of bolt	l	277.40	282.60
da	da	-	52.00
dw	dw	69.45	-
Radius of fillet	r	3.00	-
c	c	0.50	1.00
Chamfer	b	0.00	9.00

Drawing No.- <b>KE-BASE-1133-00072-14399.4-898.1-10.9-45x280</b>		
Dimension as per		DIN EN 14399-4
Mechanical properties as per		ISO 898-1
Grade		10.9
Size		45x280
Pitch		4.50
Title	Hex Bolt	Status- <b>Approved</b>
Dated	18.04.2018	Proj.
Mass/Weight	4.384 kg/piece	
Drawn By Pankaj Kumar (Ass. QC Manager)	Checked By Santosh Kumar (Plant Head-GM)	Approved By Kapil Aggarwal CEO-MD
<b>Kapil Enterprises</b> 330 EHTP, HSIIDC, Kundli Industrial Estate Sonapat - Haryana-131028, Ph:9811009061 Email:sales@bigboltnut.com, kapil@roll-fast.com		

Amendment			
Details	Revision No.	Dated	Authorised by